

IN THE SPECIFICATION

Please replace the paragraph beginning on page 6, line 14 with the following:

Fig. 2 shows the cutting cylinder 10 and anvil cylinder 20 in more detail. Cutting cylinder 10 includes an axle 16 which may be connected to a motor to drive cylinder 10. About axle 16 is a two-part hub 12, preferably metallic, which can be bolted together by bolts 12a as shown. Segmented cutting blades 19 fit between the two parts of hub 12 and may also be fastened by bolts 12a to hub 12.

Please replace the paragraph beginning on page 6, line 29

Anvil cylinder 20 includes an axle 26 which may be geared to the drive motor for cutting cylinder 10 to rotate at the same speed as cutting cylinder 10. An independent drive motor may also be provided. A metallic hub 22 can be bolted by bolts 22a and fastened around axle 26. A urethane or other nipping material layer 24 may be prebonded to each side of hub 22, or may be added over hub 22 once it is fastened about axle 26. Alternatively, hub 22 may be a single piece construction.

Please replace the paragraph beginning on page 7, line 28 with the following:

Each of the first cuts has a particular length defined by the width of cutting edges 45 (Fig. 3). As defined herein, the first and second belts being "at" the first cuts is defined as the belts contacting the web on both sides perpendicular to the cut, but not necessarily over the entire length of the cut.